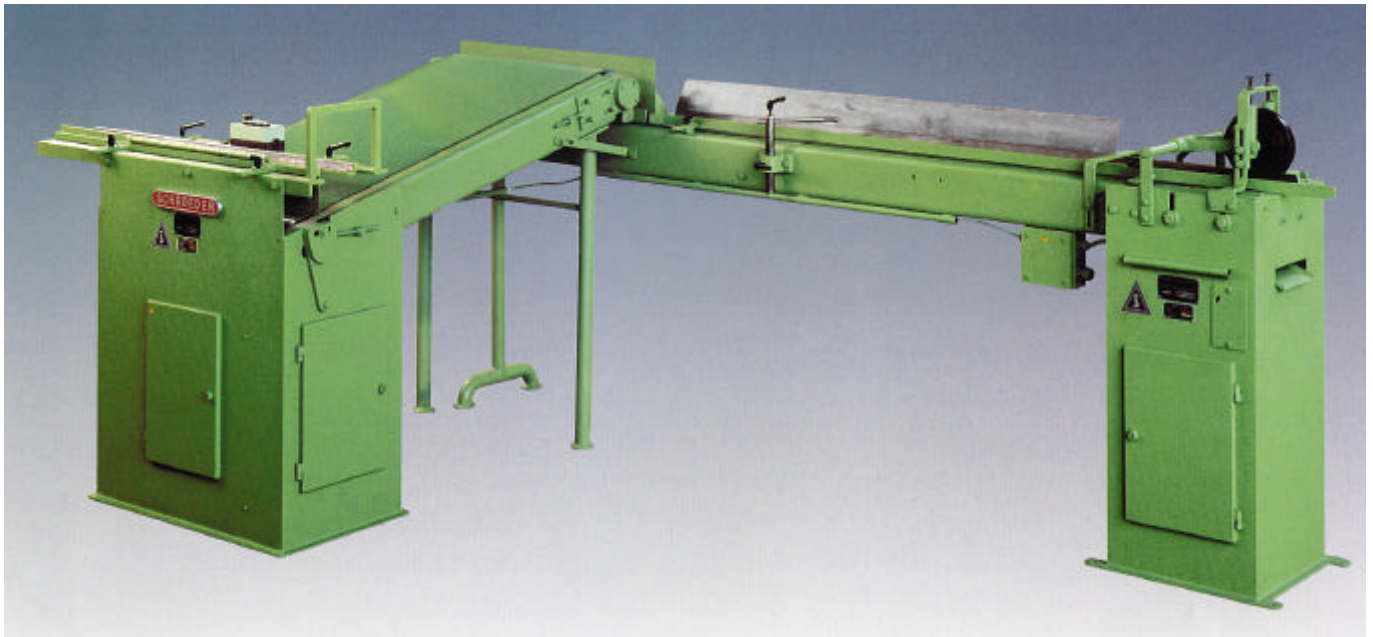


4. Intermediate Grading Station SV



With the intermediate sorting belt SV after pre-planing up to 30 % of the parquet blocks can be selected into the next higher grade.

After pre-planing of top and bottom side the quality of the blocks can be evaluated, i.e. the selection of the best side for top, much easier and faster than from the raw sawn surface.

At first the blocks are turned top side up when leaving the pre planer. For the selection of the best surface the blocks are fed (slowly) on a cross-feed belt and then, before machining the sides with profile, again turned and transported into the 4-side parquetry planer.

The intermediate grading system SV is available in various lengths and widths, depending on max. length of the blocks and average feed speed.